

# PEMA TW6000-100 + HD 6x4

## ASSEMBLY STATION & WELDING COLUMN & BOOM

**Pema**  
WELDING AUTOMATION



### COST-EFFECTIVE

Only one operator is required to manage the entire manufacturing process.

### COMPLETE SOLUTION

The solution includes both assembly and welding enabling fast and efficient production start-up.

### PERFECT CIRCLE

Perfect quality even for thin wall shells. The innovative fit-up technology guarantees consistent circular shape.



# PEMA ASSEMBLY AND WELDING

## SOLUTION FOR TUBULAR STRUCTURES

PEMA Assembly and welding station is an innovative solution for manufacturing tubular and conical workpieces. The assembly line can be fully integrated with PEMA Column & Boom and PEMA control systems, therefore the operator is able assemble and weld in the same station.

### THE NEW-GENERATION ASSEMBLY STATION.

PEMA Assembly and welding station increase your productivity, quality and efficiency.

**4h → 1/2h**

#### TIME SAVINGS

Time used to join two sections shortens from four hours to thirty minutes.

**100%**

#### QUALITY

Improve fit-up accuracy and reduce defect rate into half.

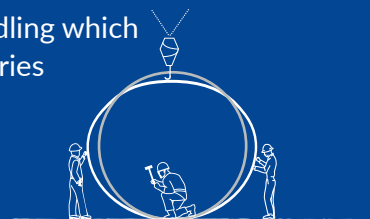
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#### OPERATOR

Complete process from assembly to welding can be managed by one operator.

## CONVENTIONAL

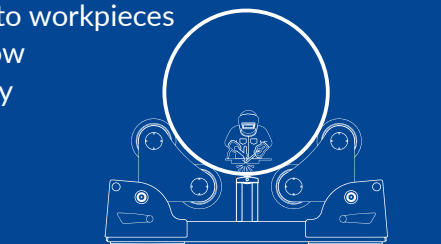
- Irregular in quality
- Time-consuming
- Cranes and additional accessories needed
- Requires manual handling which increases risks of injuries



VS.

## PEMA ASSEMBLY STATION

- Boost in productivity
- High quality and circular shape guaranteed even for thin wall workpieces
- No damages to workpieces
- One-man show
- Highest safety



# INNOVATIVE SOLUTION, GREATER PERFORMANCE.

**Pema**  
WELDING AUTOMATION

- Precise assembly and flawless welds
- Integrated Column & Boom
- Modern and user-friendly operator interface by PEMA WeldControl
- Undamaged workpiece
- Only one operator required to manage the entire process
- Includes growing line feature

## PEMA ASSEMBLY AND WELDING SPECIFICATION

- 2000-6000mm workpiece diameter (80-235")
- 40t maximum weight of can
- 100t maximum weight of complete section
- 1400-3000mm length of single can (55-120")
- PEMA WeldControl 100
- 6m vertical movement (20')
- 4m horizontal movement (13')
- Tandem Twin SAW welding head
- Camera system
- Lincoln Electric Powerwave Technology

For more information: [www.pemamek.com](http://www.pemamek.com)

# Stand out from competitors with PEMA SOLUTIONS

Half a century of global excellence. Pemamek has an extensive 50-year experience in designing and manufacturing welding automation solutions. Each PEMA solution is engineered according to customer's production needs and to reach the targeted productivity leap.



## YOUR INDUSTRY, PEMA'S SOLUTION.

GENERAL FABRICATION

SHIPBUILDING

OFFSHORE AND PROCESS  
EQUIPMENT

WIND ENERGY

HEAVY EQUIPMENT

POWER GENERATION

**Pema**  
WELDING AUTOMATION

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